

PZ201E User Manual

E-617 High-Power Piezo Amplifier

Release: 1.2.0 Date: 2025-07-03



This document describes the following product(s):

- **E-617.001**
High-Power Piezo Amplifier with Energy Recovery,
1 Channel, 100 W, Top-Hat Rail
- **E-617.00F**
High-Power Piezo Amplifier with Energy Recovery,
OEM Module, 1 Channel, 100 W



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European Declaration of Conformity

For the E-617, a declaration of conformity was issued according to the following European statutory requirements:

Low Voltage Directive
EMC Directive
Machinery Directive

The standards applied for certifying conformity are listed below.

Safety (Low Voltage Directive): EN 61010-1
Electromagnetic Emmission: EN 61000-6-3, EN 55011
Electromagnetic Immunity: EN 61000-6-1

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About This Document

Users of This Manual

This manual is designed to help the reader to install and operate the E-617 High-Power Piezo Amplifier. It assumes that the reader has a fundamental understanding of motion control concepts, piezoelectric drives and applicable safety procedures.

The manual describes the physical specifications and dimensions of the E-617 High-Power Piezo Amplifier as well as the installation procedures which are required to put the associated motion system into operation.

This document is available as PDF file. Updated releases are available for download from www.pi.ws or by email: contact your Physik Instrumente Sales Engineer or write info@pi.ws.

Conventions

The notes and symbols used in this manual have the following meanings:

DANGER

Indicates the presence of high voltage (> 50 V). Calls attention to a procedure, practice or condition which, if not correctly performed or adhered to, could result in injury or death.



CAUTION

Calls attention to a procedure, practice, or condition which, if not correctly performed or adhered to, could result in damage to equipment.



NOTE

Provides additional information or application hints.

Related Documents

The hardware components which might be delivered with E-617 High-Power Piezo Amplifiers are described in their own manuals. All documents are available as PDF files.. For updated releases visit download section of the PI Website (www.pi.ws), contact your Physik Instrumente Sales Engineer or write info@pi.ws.

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1 Introduction

1.1 Product Description

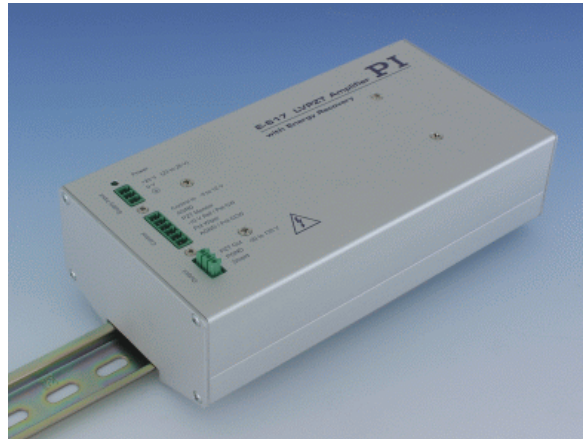


Fig. 1: E-617.001 high-power piezo amplifier for top-hat rail mounting



Fig. 2: E-617.00F high-power piezo amplifier OEM module

E-617 high-power piezo amplifier modules are designed for dynamic operation of low-voltage piezoelectric translators.

The innovative, efficient circuitry reduces power consumption and heat dissipation, especially in dynamic applications. This makes possible peak output currents up to 2000 mA and a peak power of 280 W.

Working Principle

Charge is transferred to the piezo actuator using low-loss PWM techniques. When the actuator is discharged, the energy not consumed is fed through the energy recovery circuitry for reuse in the next charging cycle. The working principle of the E-617 series is ideally suited for high-dynamics scanning and switching applications.

Open-Loop and Closed-Loop Piezo Operation

For open-loop piezo operation, the amplifier output voltage is determined by the analog signal at the Control Input combined with an optional DC-offset potentiometer setting. Open-loop operation is ideal for applications where the fastest response and the highest bandwidth are essential, but where commanding and reading the target position absolutely is either not important or is carried out in an external feedback loop.

1.2 Prescribed Use

Based on their design and realization, the E-617 High-Power Piezo Amplifiers are intended to drive capacitive loads, in the present case, piezoceramic actuators. The E-617 must not be used for applications other than stated in this manual, especially not for driving ohmic (resistive) or inductive loads.

Observe the safety precautions given in this User Manual. Operation other than instructed in this Manual may affect the safeguards provided.

E-617s meet the following minimum specifications for operation*:

- Indoor use only
- Altitude up to 2000 m
- Ambient temperature from 5°C to 40°C
- Relative humidity up to 80% for temperatures up to 31°C, decreasing linearly to 50% relative humidity at 40°C
- Line voltage fluctuations of up to $\pm 10\%$ of the line voltage
- Transient overvoltages as typical for public power supply
Note: The nominal level of the transient overvoltage is the standing surge voltage according to the overvoltage category II (IEC 60364-4-443).
- Degree of pollution: 2

The E-617.00F OEM Module is intended to be integrated in other electrical equipment. It does not carry the CE emblem but will conform to the cited EMC Standards and normative documents providing the user ensures a compliant connection when implementing the total system. Possible necessary measures are installation of the component in a suitable shielded enclosure and usage of suitable connectors.

* Any more stringent specifications in the Technical Data table are, of course, also met.

1.3 Safety Precautions



DANGER—Read This Before Operation

E-617 modules are amplifiers generating HIGH VOLTAGES for driving piezoelectric actuators. The output power may cause serious injuries.

When working with these devices or using PZT products from other manufacturers we strongly advise you to follow general accident prevention regulations.

Allow operation of the E-617.00F module only after it has been installed in a proper housing which provides protection against the exposed conductors with high voltages.

All work done with and on the modules described here requires adequate knowledge and training in handling High Voltages.

Be sure to connect pin 32a/c (E-617.00F) or the housing (E-617.001) to a Protective Ground



WARNING

E-617s need to be installed in such a way that they can quickly and easily be separated from the supply voltage.



CAUTION—Electrostatic Hazard

Electronic components are sensitive to electrostatic electricity. Take appropriate electrostatic protection measures when handling modules.

1.4 Model Survey

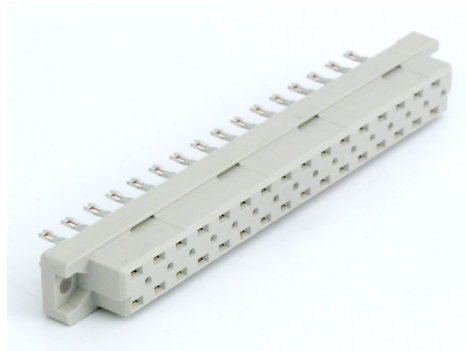
The following models are available:

- | | |
|-----------|--|
| E-617.001 | High-Power Piezo Amplifier, 1 Channel, 100 W, Top-Hat Rail
Designed for top-hat rail mounting e.g. in a switchboard in industrial automation processes. |
| E-617.00F | High-Power LVPZT Piezo Amplifier, OEM, 1 Channel, 100 W
Consists of a mainboard with amplifier and integrated DC-DC power supply, designed as EURO-board plug-in module to be installed in a suitable enclosure, e.g. in a desktop or 19"-rack-mount chassis. |

1.5 Contents of Delivery

E-617.00F

- | | |
|-----------|--|
| E-617.00F | OEM amplifier module |
| 588 | Solderable socket, matching the 32-pin main connector on the module, designed for installation completely inside the user housing. |

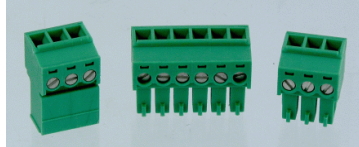


See 2.2.2, p.11 for pinouts.

- | | |
|-----------|---------------------------------------|
| PZ201E | User Manual for E-617 (this document) |
| E500T0011 | Technical Note for Analog Driver Set |

E-617.001

E-617.001	Top-Hat-Rail Amplifier module
000019731	IMC1,5/3-ST-3,81 3-pin Mini-Combicon connector
000019728	MC1,5/6-ST-3,81 6-pin Mini-Combicon connector
000019727	MC1,5/3-ST-3,81 3-pin Mini-Combicon connector



Phoenix Mini-Combicon connectors

PZ201E	User Manual for E-617 (this document)
E500T0011	Technical Note for Analog Driver Set

1.6 Additional Components

E-500.ACD	CD with LabVIEW™ analog driver set, available free of charge upon request. (Driver set can also be downloaded from www.pi.ws : see included technical note E500T0011 for instructions). The E-617 can be controlled via a signal connected to its analog input line (see "Using the Analog Input" for more information). This signal can, for example, be generated using a D/A board in a PC. PI offers a LabVIEW™ driver set which can be used with certain D/A boards. It is compatible with the PI General Command Set (GCS) LabVIEW™ driver set available for all newer controllers from PI.
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2 Operation

WARNING

E-617s need to be installed in such a way that they can quickly and easily be separated from the supply voltage.



NOTE

When powering up the module, the DC-DC converter needs a peak current of about 3 A to start oscillating. The power supply should have a buffer capacitor, or the external power supply should be able to supply the 3 A for at least 0.1 second.

2.1 E-617.001 Amplifier Module for Top-Hat Rail Mounting

2.1.1 Mechanical Mounting

E-617.001 is designed to be mounted on a standard 35 mm top-hat mounting rail (DIN EN 50022). See Fig. 3.



Fig. 3: E-617.001 rear view with detail of top-hat rail (right)

2.1.2 Connections

All electrical connections are on the front panel.

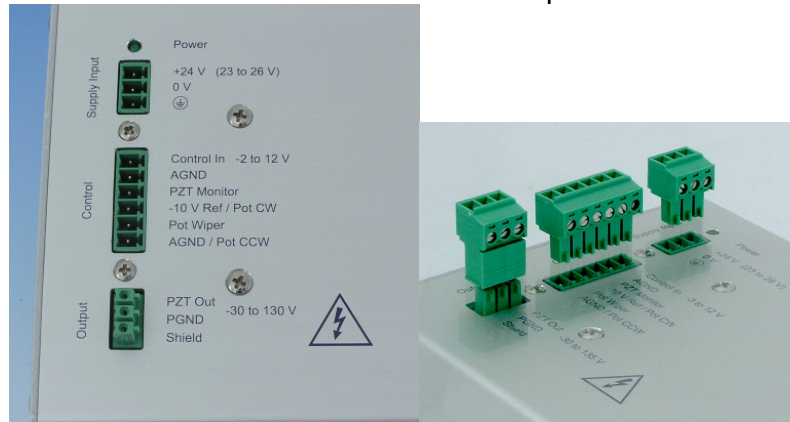


Fig. 4: E-617.001 connectors (Phoenix lugs)

Element / Connector	Labeling	Description
LED	Power	The green LED indicates that the module is powered up and in operation.
Supply Input / 3-pin Mini-Combicon	+24 V (23 to 26 V)	Unipolar supply voltage
	0 V	Supply voltage GND
	GND	Protective ground
Control / 6-pin Mini-Combicon	Control In -2 to 12 V*	Control input voltage
	AGND	GND
	PZT Monitor	Monitor voltage 1:100
	-10 V Ref / Pot CW	Optional potentiometer, CW connection
	Pot Wiper	Optional potentiometer, wiper connection
Output / 3-pin Mini-Combicon	AGND / Pot CCW	Optional potentiometer, CCW connection
	PZT Out -30 to 130 V*	Piezo output voltage
	PGND	GND
	Shield	Protective Ground

*-2 to 12 V is the recommended control input range, resulting in -20 to 120 V piezo output voltage (without DC-offset potentiometer usage). -3 to 13 V control input are possible and will result in -30 to 130 V output voltage (without DC-offset potentiometer usage), but working with increased output voltage will decrease actuator lifetime. See "Lifetime of PICMA® Actuators" on p. 19 for details.

2.1.3 Start-Up

On the main board of the E-617 modules a DC-DC converter is installed with a 23 to 26 VDC input voltage range. The converter generates -30 and +130 V for the power amplifier.

- 1 Optionally, connect an external 10 k-ohm potentiometer to the control input sockets using the included 6-pin connector. Turn it to zero offset (CCW) to avoid jumps of the mechanics when the amplifier is powered on.
- 2 Supply the board with the 24 VDC power at the 3 Power input sockets using the included 3-pin connector. The green power-on LED on the front should light up. Check the output voltage on the output lines without an actuator connected.
The internal power supply has a soft start, it takes a few seconds (2 to 5 s) to get a stable output voltage. In this time the Control Input should be 0V.
- 3 If you have connected the optional external potentiometer to offset the control input range, then it can be used to check the output voltage. Varying the offset from 0 to +10 V should make the output vary from 0 to +100 V.
- 4 If no external potentiometer is connected, drive the control input with a control voltage in the range of -2 to +12 V. The corresponding output range should be -20 to +120 V.

Most dynamic applications require the power amplifier to deliver a short peak current higher than an average value. Because of the limited power of the transistors, this peak is limited to about 5 ms in length. After this time the current decreases to the average value.

2.1.4 Monitoring the Output Voltage

The PZT drive voltage is proportional to the analog signal input in combination with the position of the DC offset potentiometer, if installed. The PZT output voltage can be monitored either directly (in parallel with the PZT) or on the front-panel connector, which carries a high-impedance output of 1/100th the voltage of the PZT.

2.2 E-617.00F OEM Amplifier Module



DANGER

All work done with and on this module requires adequate knowledge and training in handling High Voltages.

Allow operation of the E-617.00F module only after it has been installed in a proper housing which provides protection against the exposed conductors with high voltages.

Be sure to connect pin 32a/c to a protective ground

This module consists of a mainboard with amplifier and integrated DC-DC power supply, designed as EURO-board plug-in module which can be installed in a desktop chassis as well as in a 19"-rack-mount chassis.

2.2.1 Front Elements

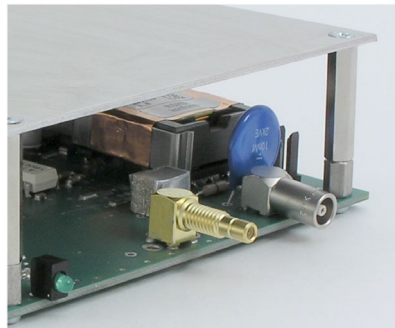


Fig. 5: E-617.00F front elements

LED	lights green for operation
Control Input	SMB socket, -2 to +12 V*
PZT Out	LEMO connector, -30 to 130 V output*

*-2 to 12 V is the recommended control input range, resulting in -20 to 120 V piezo output voltage (without DC-offset potentiometer usage). -3 to 13 V control input are possible and will result in -30 to 130 V output voltage (without DC-offset potentiometer usage), but working with increased output voltage will decrease actuator lifetime. See "Lifetime of PICMA® Actuators" on p. 19 for details.

2.2.2 32-Pin Main Connector

All inputs and outputs are available on the main connector. Because the DIN 41612 connector standard includes types with more pins, the 32 pins all carry even number designations and are in rows “a” and “c”.

NOTE

The inputs and outputs of the DC-DC converter are not connected internally. Using a unipolar power supply, we recommend connecting the negative supply at pin 18a,c with the GND at pin 20a,c. This provides a defined GND level and helps to minimize noise.

Function		Function
PZT output	a 2 c	PZT output
PZT GND	a 4 c	PZT GND
Sync Input TTL Signal, 200 kHz, input impedance 5.1 k Ω , 470 pF	a 6 c	Control Out include Offset Signal OUT
Monitor PZT out (100:1)	a 8 c	Amplifier In
Control In	a 10 c	Control In parallel SMB
10 kOhm pot (-10 V)	a 12 c	Pot wiper
10 kOhm pot (GND) & GND	a 14 c	10 kOhm pot (GND) & GND
+VCC supply, +24 V	a 16 c	+VCC supply, +24 V
-VCC supply, 0 V	a 18 c	-VCC supply, 0 V (connect to 20c for minimum noise)
AGND	a 20 c	AGND
nc	a 22 c	AGND
nc	a 24 c	nc
nc	a 26 c	nc
nc	a 28 c	nc
nc	a 30 c	nc
Protective GND	a 32 c	Protective GND

nc = not connected

CAUTION

E-617.00F: If no external potentiometer is connected, pin 12c and 14c on the main connector must be shorted.



2.2.3 System Connection Summary

For operation, at least the following elements must be connected:

Main Connector	
Supply power, 24 VDC	+ 16a&c; – 18a&c
PZT out	2 a&c
PZT GND	4a&c
Control out to Amplifier In	6c to 8c (e.g. short these pins)
Control In*	10a & 14c
DC-offset pot*	12a & c & 14a
GND	22c, 20a&c, 14a&c
Protective GND	32a&c

*The DC-offset potentiometer may be missing or the Control In signal shorted, but not both.

2.2.4 Start-Up

On the main board of the E-617.00F module a DC-DC converter is installed with a 23 to 26 VDC input voltage range. The converter generates -37 and +137 V for the power amplifier.

- 1 Connect pin 6c (control out) to pin 8c (amplifier in).
- 2 Optionally connect an external 10 k-ohm potentiometer to 12a, 12c and 14a. Turn it to zero offset (CCW) to avoid jumps of the mechanics when the amplifier is powered on.
- 3 Supply the board with 24 VDC power at pins 16a/c and 18a/c. The green power-on LED on the base of the board should light up. Check the output voltage between main connector pins 2a/c and 4a/c without an actuator connected. The internal power supply has a soft start, it takes a few seconds (2 to 5 s) to get a stable output voltage. In this time the Control Input should be 0V.
- 4 If you have connected the optional external potentiometer to offset the control input range, then it can be used to check the output voltage. Varying the offset from 0 to +10 V should make the output vary from 0 to +100 V.
- 5 If no external potentiometer is connected, drive the control input (pin 10c, 14c) with a control voltage in the

range of -2 to +12 V. The corresponding output range should be -20 to +120 V.

Most dynamic applications require the power amplifier to deliver a short peak current higher than an average value. Because of the limited power of the transistors, this peak is limited to about 5 ms in length. After this time the current decreases to the average value.

2.2.5 Monitoring the Output Voltage

The PZT drive voltage is proportional to the analog signal input in combination with the position of the DC offset potentiometer, if installed. The PZT output voltage can be monitored either directly (in parallel with the PZT) or on main connector pin 8a, which carries a high-impedance output of 1/100th the voltage of the PZT.

2.3 Modes of Operation

All units are operated as simple power amplifiers, where the PZT output voltage depends directly on the input control voltage and the DC offset, if any. This is also known as open-loop or servo-off operation.

2.3.1 External Analog Signal Source

For external operation, the output voltage is controlled by an external DC signal in the range of -2 to +12 V (-3 to +13 V are possible but working with increased output voltage will decrease actuator lifetime, see p. 19 for details).

See section 2.3.4, p.14, for information on PI support of external operation with a DAC card in a PC.

2.3.2 External DC-Offset Potentiometer

In manual operation, the target voltage is controlled manually with an external 10 k Ω DC-offset potentiometer (not included).

E-617.001: The potentiometer must be connected to the proper sockets, see Section 2.1.2, p. 8.

E-617.00F: The potentiometer must be connected to pin 12a (CW), 14a (CCW), and the wiper to pin 12c.

2.3.3 Combining External Signal Source & DC Offset

For external operation with offset, the offset potentiometer (or equivalent) is attached and an external DC signal is used on Control IN. Control input signals and the signal from the external DC-offset potentiometer are combined in the preamplifier stage. The resultant signal will be used as input for the amplifier and must be in the -2 to +12 V range (-3 to +13 V are possible but working with increased output voltage will decrease actuator lifetime, see p. 19 for details).

2.3.4 Computer Control

Computer control of an E-617 can be realized using a DAC-board in a PC to generate the analog input signal. PI offers a LabVIEW™ driver set which can be used with certain D/A boards. This driver set is compatible with the PI General Command Set (GCS) LabVIEW driver set available for all newer controllers from PI. The Analog Controller LabVIEW™ Driver (E-500.ACD) is free of charge, but requires the LabVIEW™ environment from National Instruments for operation. Instructions for downloading the Analog Controller driver is given in the Technical Note E500T0011.

3 Technical Data

3.1 Specifications

Model	E-617.001	E-617.00F	Tolerance
Function	High-Power Piezo Amplifier with Energy Recovery, 1 Channel, Top-Hat Rail	High-Power Piezo Amplifier with Energy Recovery, 1 Channel, OEM Module	
Amplifier			
Input voltage	-2 to +12 V*	-2 to +12 V*	
Output voltage	-30 to 130 V*	-30 to 130 V*	
Peak power	280 VA	280 VA	Max.
Average output power	Corresponds to up to 100 VA reactive power	Corresponds to up to 100 VA reactive power	Max.
Peak current	2000 mA	2000 mA	<5 ms
Average output current	700 mA	700 mA	>5 ms
Current limits	Short-circuit-proof	Short-circuit-proof	
Voltage constants	10 ±0.1	10 ±0.1	
Small-signal bandwidth	3.5 kHz	3.5 kHz	
Ripple, noise, 0 to 100 kHz	<5mVrms / 10kHz <20mVpp / 10kHz <30 mVrms / 100kHz <100 mVpp / 100kHz	<5mVrms / 10kHz <20mVpp / 10kHz <30 mVrms / 100kHz <100 mVpp / 100kHz	
Base load (internal)**	1.0 µF	1.0 µF	
Reasonable piezo load**	>2 µF	>2 µF	
Output impedance	0.5 Ω	0.5 Ω	
Amplifier step resolution	<1 mV	<1 mV	
Amplifier type	Class D, switching amp, (100 kHz)	Class D, switching amp (100 kHz)	
Input impedance	100 kΩ	100 kΩ	
Interfaces and Operation			
Piezo connector	Phoenix-plug connector MINI-COMBICON 3-pin MC1.5/3-ST-3.81	LEMO EPK.00.250.NTN (front), DIN 41612, 32-pin (rear)	
Analog / Control IN socket	Phoenix-plug connector MINI-COMBICON 6-pin IMC1.5/6-ST-3.81	SMB	
DC-Offset Setting	0 to 100 V at output with external pot (not included)	0 to 100 V at output with external pot (not included)	

Model	E-617.001	E-617.00F	Tolerance
Miscellaneous			
Operating temperature range	+5 to +50 °C (10% derated over 40 °C)	+5 to +50 °C (10% derated over 40 °C)	
Dimensions	205 x 105 x 60 mm	7HP/3U	
Mass	1 kg	0.35 kg	
Operating voltage	23 to 26 VDC, stabilized, on Phoenix plug MINI-COMBICON 3-pin IMC1.5/3-ST-3.81	23 to 26 VDC, stabilized on 32-pin. DIN 41612 rear connector	
Power consumption	<30 W	<30 W	Max.

* -2 to 12 V is the recommended control input range, resulting in -20 to 120 V piezo output voltage (without DC-offset potentiometer usage). -3 to 13 V control input are possible and will result in -30 to 130 V output voltage (without DC-offset potentiometer usage), but working with increased output voltage will decrease actuator lifetime. See “Lifetime of PICMA® Actuators” on p. 19 for details.

** The internal base load is required to obtain a stable amplifier output voltage when no external piezo load is connected. Note that the amplifier output power is allocated to the internal and external loads according to their capacitance values. This is of particular importance under large-signal conditions.

Examples:

The small-signal capacitance of the connected piezo actuator is 550 nF, hence its large-signal capacitance is approx. 1.1 µF (2 * 550 nF). Under large-signal conditions, 50 W will be allocated to the internal base load (1 µF), while approx. 55 W will be available for the external piezo load.

With a small-signal capacitance of 1 µF, the piezo actuator would have a large-signal capacitance of 2 µF, and approx. 67 W would be available for it.

3.2 Operating Limits

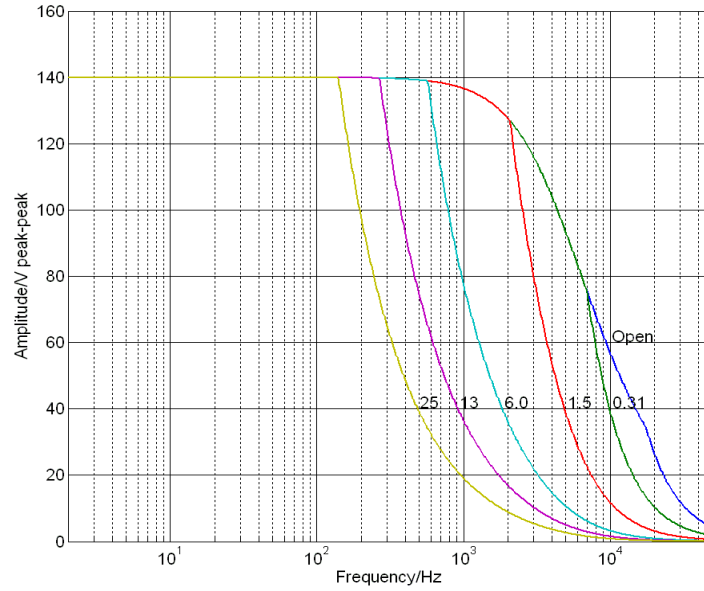


Fig. 6: E-617 open-loop frequency response with various PZT loads. Values shown are capacitance in μF .

3.3 Block Diagram

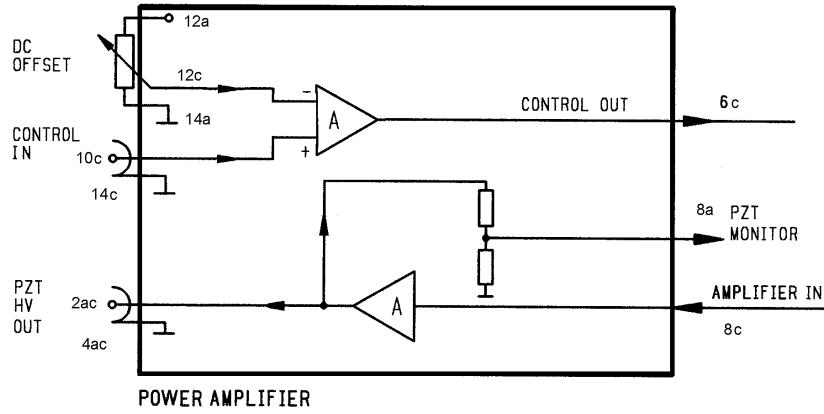


Fig. 7: E-617 wiring. Pin numbers for E-617.00F are given in the drawing (see section 2.2.2, p.11, for pin assignments). Control input signals (for E-617.00F: on main connector pin 10c) and the signal from the external DC-offset potentiometer are combined in the preamplifier stage. The resultant signal will be used as input for the amplifier.

With E-617.001, CONTROL OUT and AMPLIFIER IN are interconnected internally.

4 Appendix

4.1 Lifetime of PICMA® Actuators

The following factors which can have an impact on the actuator lifetime must be taken into consideration: Applied voltage, temperature and relative humidity.

The effect of each individual factor on the lifetime can be read off the diagrams shown below. The lifetime calculated in hours simply results as the product of all three values read off the diagrams.

The impact that the applied voltage has, is particularly important. With decreasing voltage the lifetime increases exponentially. This must always be taken into consideration in an application. The recommended maximum range of the control input voltage for E-617 therefore is -2 to 12 V, resulting in a piezo voltage range of -20 to 120 V. A control input range of -3 to 13 V is possible (results in -30 to 130 V piezo voltage), but will reduce the actuator lifetime accordingly.

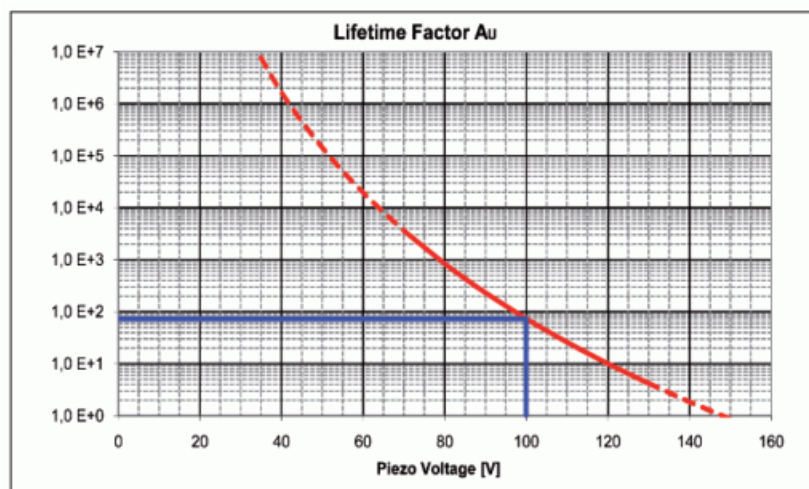


Fig. 8: Interdependency between the mean MTF of a PICMA® actuator and the value of the voltage applied

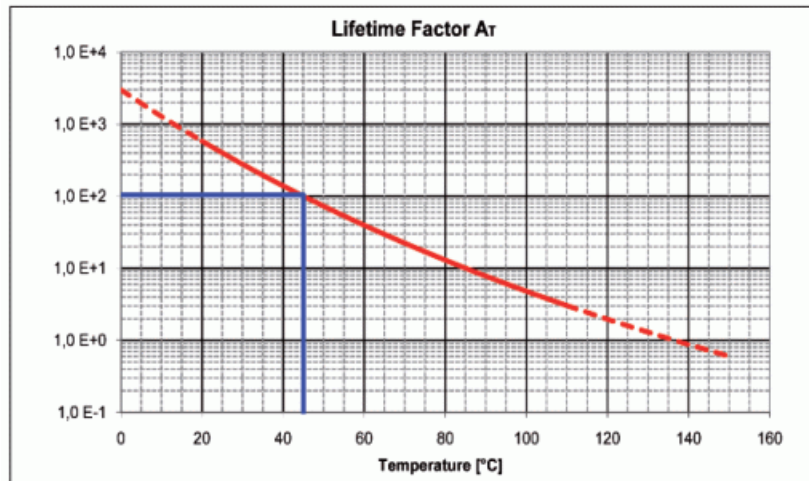


Fig. 9: Interdependency between the mean MTTF of a PICMA® actuator and the ambient temperature

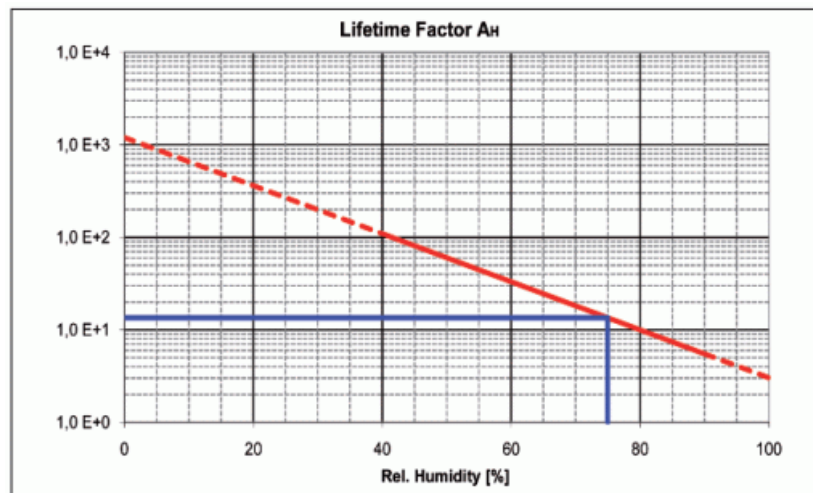


Fig. 10: Interdependency between the mean MTTF of a PICMA® actuator and the relative humidity

Example

The simple formula $MTTF = A_U \cdot A_T \cdot A_F$ provides a quick estimate of the reliability in hours. In concrete terms: The values for 75% RH ($A_F=14$), 100 VDC ($A_U=75$) and 45 °C ($A_T=100$) result in an approximate MTTF of 105,000 h, i.e. more than 11 years (see markings on the diagrams).

Read the “Tutorial: Piezoelectrics in Positioning” in the PI Catalog for detailed information.

4.2 How to Measure the Amplifier Output

The innovative, efficient circuitry of the E-617 reduces power consumption and heat dissipation, especially in dynamic applications. Working with an internal switching frequency of 100 kHz, charge is transferred to the piezo actuator using low-loss PWM techniques. The ripple of the amplifier output is $<100 \text{ mV}_{\text{pp}}$ at 100 kHz. But when measuring the amplifier output signal with low sampling rate and small bandwidth (e.g. with a digital oscilloscope), aliasing will occur and distort the measurement result. In digital signal processing, aliasing refers to an effect that the signal reconstructed from samples is different than the original continuous signal when the sampling rate is too low. With the E-617 amplifier output, this means that a low-frequency signal seems to be measured which is not present at all.

Example:

When a 91 Hz signal is sampled with 100 Hz sampling rate, the result seems to be a 9.1 Hz signal (see figure below).

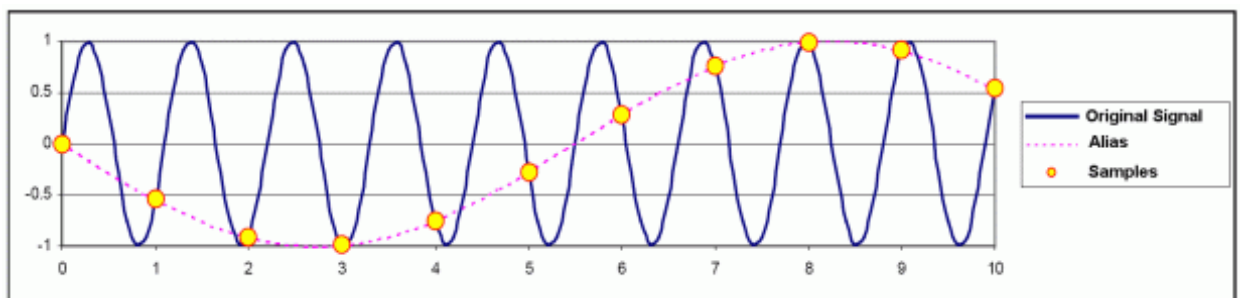


Fig. 11: Signal digitization with too low sample rate (time in 1/100 s): Original signal = 91 Hz and sampling rate = 100 Hz; the result is mistaken as a 9.1 Hz signal (“Alias”)

To avoid aliasing, the sampling rate must be at least twice as high as the highest frequency in the signal to be sampled (according to the Nyquist–Shannon sampling theorem). I.e. with an amplifier switching frequency of 100 kHz, the sampling rate must be 200 kHz or higher. If the sampling rate provided by your oscilloscope is not high enough, use a low-pass filter at the oscilloscope input to eliminate frequencies above 100 kHz. Alternatively, you can use an analog oscilloscope or perform high-resolution measurements in the lower frequency range.

When following those instructions, you will obtain valid measurement results.